

Backyard Borders - Styles 1 & 4 Unassembled Fence Sections

Tools Needed: Electric Drill, #2 Square Head Bit

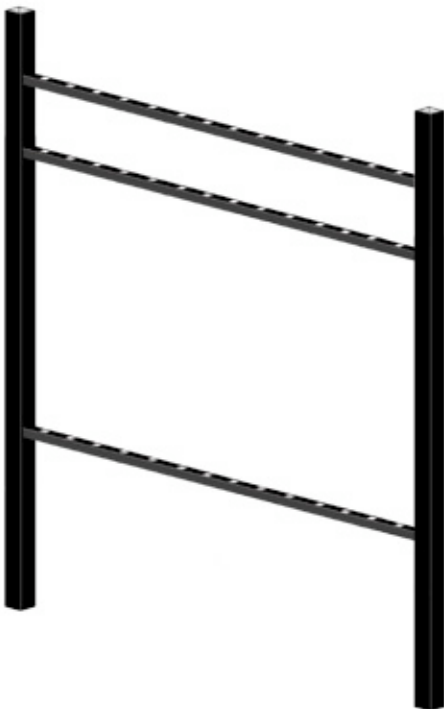


Unassembled fence sections come complete and ready to assemble. Each fence section will include the following:

Styles 1 & 4 **36" height, 48" height, 54" height, and 60" height**: 15 pickets per section, 3 rails with punched picket holes, 45 square head self drilling screws.

Styles 1 & 4 **72" height**: 15 pickets per section, 4 rails with punched picket holes, 60 square head self drilling screws.

Assembly



Step 1: Place 2 posts on a level flat surface with the routed rail holes facing each other. (if you did not purchase posts please refer to the rail spacing below on the specification drawings)

Step 2: Insert all of the rails into the post holes.

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Step 3: Insert pickets into each picket hole.

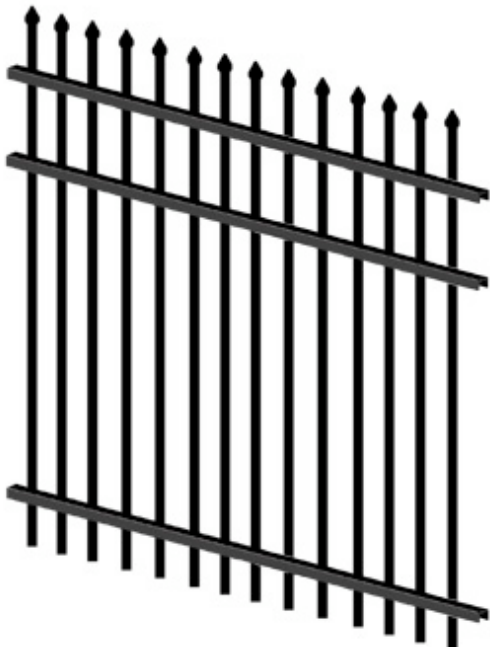
Note: On Style 4 sections start on the end with a short pressed point picket.

Step 4: Once you have installed all of the pickets in the rails, refer to the below specification drawings for how much of the picket protrudes out of the top rail for your specific fence height. Set the correct height on both end pickets.

Step 5: Using an electric drill with a #2 square bit, screw each END picket to the rails through the pre-drilled holes.

Step 6: Once the end pickets are secure, use a straight edge across the bottom of the secured end pickets to insure that the unattached pickets are even and straight.

Step 7: Using an electric drill with a #2 square bit, screw each picket to the rails through the pre-drilled holes.

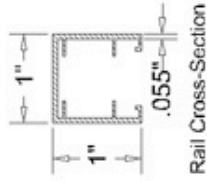
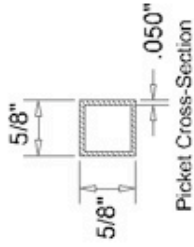


Step 8: Remove posts from ends.

Your assembled section is now ready to be installed. Please visit www.backyardborders.com to view our recommended aluminum fencing installation instructions.

Backyard Borders - Styles 1 & 4 Unassembled Fence Sections

Cross-Sectional Specifications
Scale: 1:2



General Specifications

Material: 6063-T3 Aluminum
Extrusions
Coating: Polyester Powder
Coating
Screws: Rust Resistant, Colored
Head

Notes: All components are punched and fabricated before polyester coating is applied

Drawing Number:

BYB-Resi-Style1-A

Date:

03/24/10

Drawn By:

K. Klaus

Scale:

1/2 in. = 1 ft.

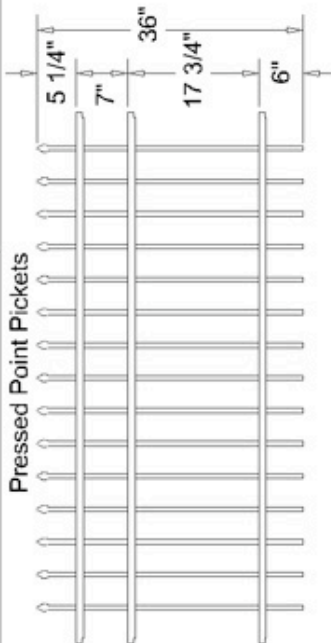
(Unless otherwise noted)

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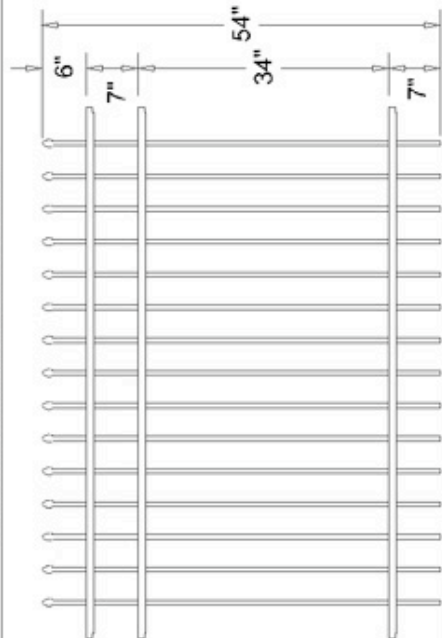
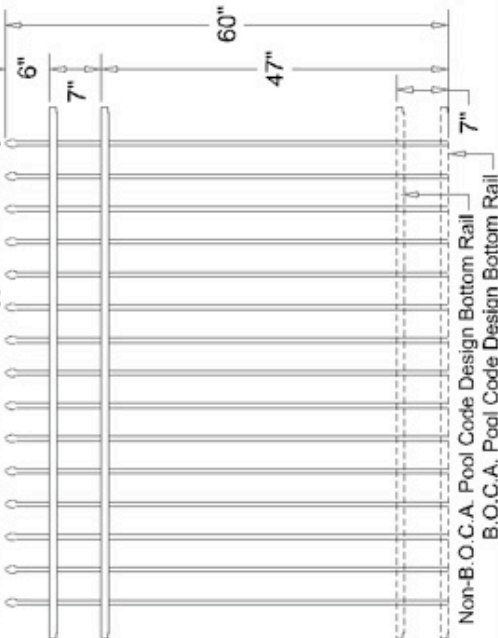
Style 1 Aluminum Residential Fencing Dimensional Specification

Revisions: Date & Description

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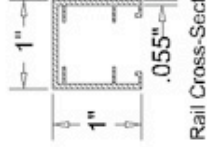
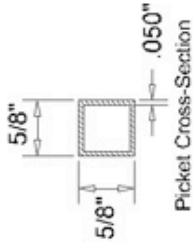


Available in B.O.C.A. Pool Code Approved Assembly



Backyard Borders - Styles 1 & 4 Unassembled Fence Sections

Cross-Sectional Specifications
Scale: 1:2



General Specifications

Material: 6063-T3 Aluminum
Extrusions
Coating: Polyester Powder
Coating
Screws: Rust Resistant, Colored
Head

Notes: All components are punched and fabricated before polyester coating is applied

Drawing Number:

BYB-Resi-Style4-A

Date:

03/24/10

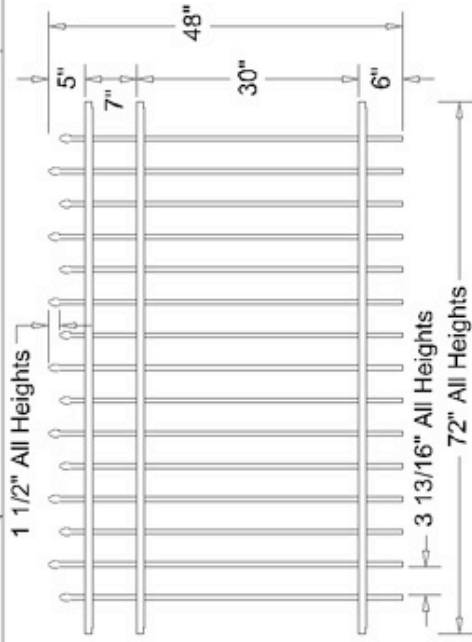
Drawn By:

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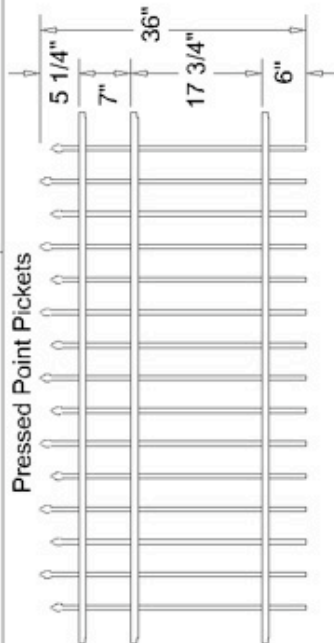
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Style 4 Aluminum Residential Fencing Dimensional Specification

Revisions: Date & Description



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