

Backyard Borders - Styles 2, 3 & 5 Unassembled Fence Sections

Tools Needed: Electric Drill, #2 Square Head Bit



Unassembled fence sections come complete and ready to assemble. Each fence section will include the following:

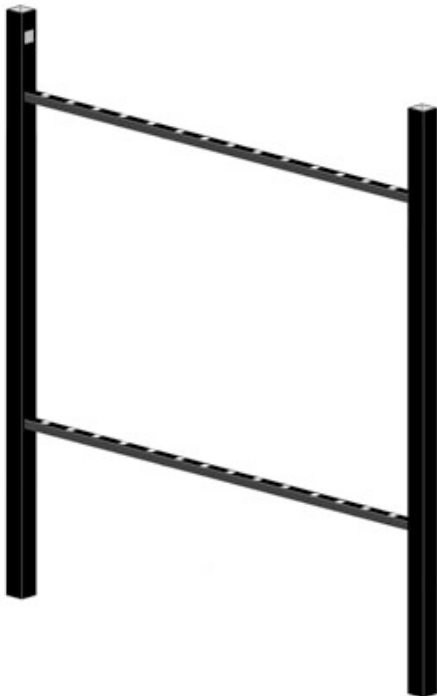
Styles 2 & 3 **36" height, 48" height, 54" height, and 60" height:** 15 pickets per section, 2 rails with punched picket holes, 1 rail without holes, 45 square head self drilling screws.

Styles 2 & 3 **72" height:** 15 pickets per section, 3 rails with punched picket holes, 1 rail without holes, 60 square head self drilling screws.

Style 5 **36" height, 48" height, 54" height, and 60" height:** 31 pickets per section, 2 rails with punched picket holes, 1 rail without holes, 93 square head self drilling screws.

Style 5 **72" height:** 31 pickets per section, 2 rails with punched picket holes, 1 rail without holes, 93 square head self drilling screws.

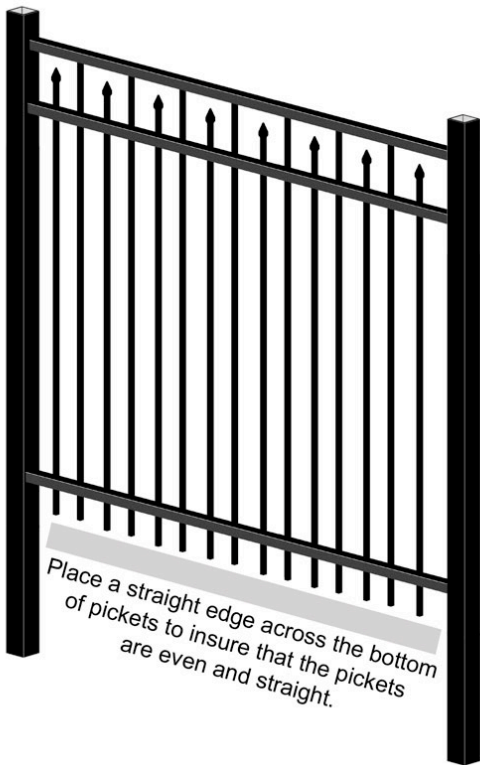
Assembly



Step 1: Place 2 posts on a level flat surface with the routed rail holes facing each other. (if you did not purchase posts please refer to the rail spacing below on the specification drawings)

Step 2: Insert the lower rails into the post holes. The lower rails are the rails with the punched picket holes. There will be 2 lower rails for all heights except for 72". 72" height sections will have 3 lower rails.

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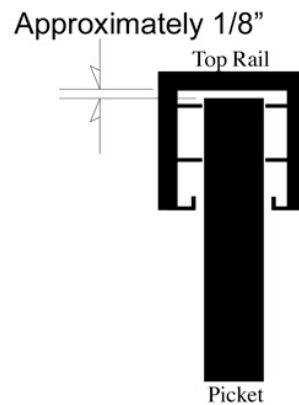
Step 3: Insert pickets into each picket hole.

Note: On Style 3 sections start on the end with a pressed point picket.

Step 4: Once you have installed all of the pickets in the rails, insert the top rail into the posts.

Step 5: Be sure to push all pickets from the bottom into the top rail leaving approximately a 1/8" gap between the top of the picket and the rail. On Style 3 sections it is recommended to use a straight edge across the bottom of the pickets to make sure that all pickets are level and even in height.

Step 6: Using an electric drill with a #2 square bit, screw each picket to the rails through the pre-drilled holes.

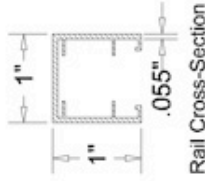
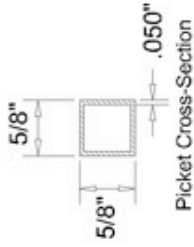


Step 7: Remove posts from ends.

Your assembled section is now ready to be installed. Please visit www.backyardborders.com to view our recommended aluminum fencing installation instructions.

Backyard Borders - Styles 2, 3 & 5 Unassembled Fence Sections

Cross-Sectional Specifications
Scale: 1:2



General Specifications

Material: 6063-T3 Aluminum
Extrusions
Coating: Polyester Powder
Coating
Screws: Rust Resistant, Colored
Head

Notes: All components are punched and fabricated before polyester coating is applied

Drawing Number:
BYB-Resi-Style2-A

Date:
03/24/10

Drawn By:
K. Klaus

Scale:
1/2 in. = 1 ft.

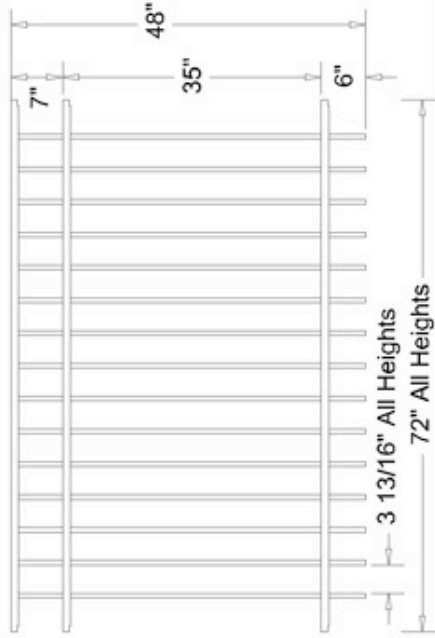
(Unless otherwise noted)

Backyard Borders

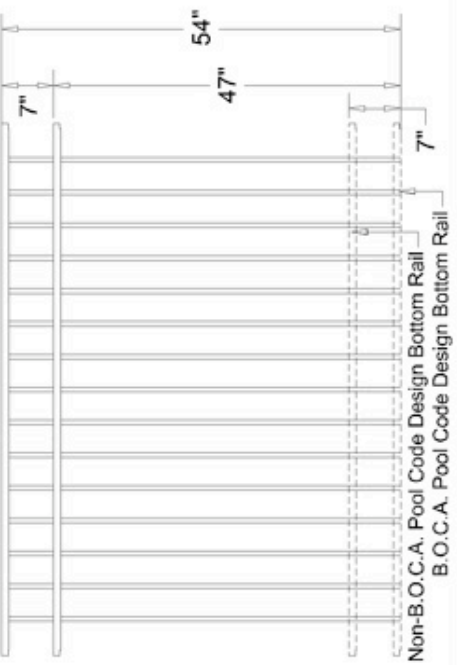
Style 2 Aluminum Residential Fencing Dimensional Specification

Revisions: Date & Description

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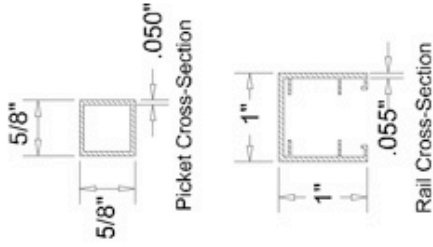


Available in B.O.C.A. Pool Code Approved Assembly



Backyard Borders - Styles 2, 3 & 5 Unassembled Fence Sections

Cross-Sectional Specifications
Scale: 1:2



General Specifications

Material: 6063-T3 Aluminum
Extrusions
Coating: Polyester Powder
Coating
Screws: Rust Resistant, Colored
Head

Notes: All components are punched and fabricated before polyester coating is applied

Drawing Number:
BYB-Res-Style3-A

Date:
03/24/10

Drawn By:
K. Klaus

Scale:
1/2 in. = 1 ft.

(Unless otherwise noted)

Backyard Borders

Style 3 Aluminum Residential Fencing Dimensional Specification

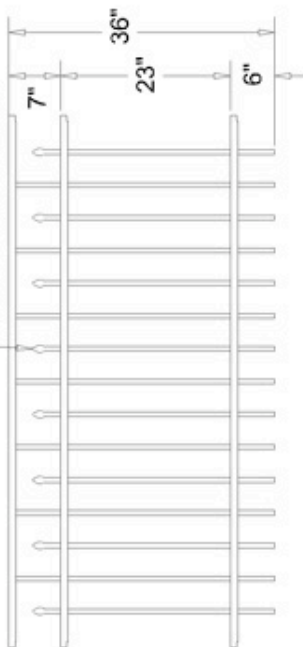
Revisions: Date & Description

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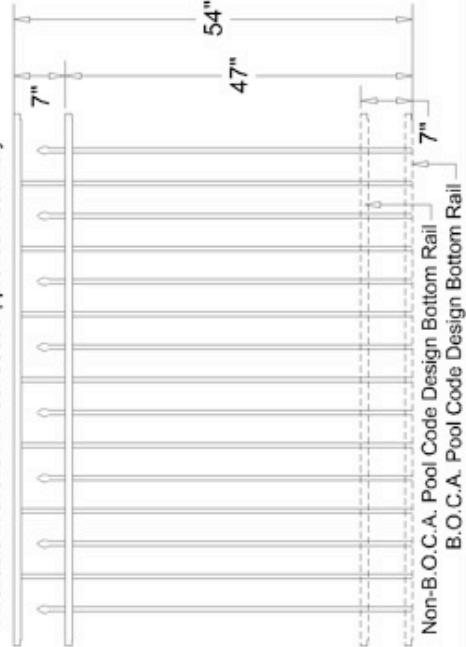
2 1/4"



Pressed Point Pickets

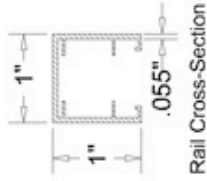
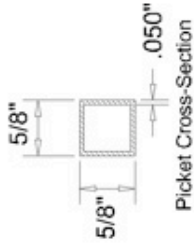


Available in B.O.C.A. Pool Code Approved Assembly



Backyard Borders - Styles 2, 3 & 5 Unassembled Fence Sections

Cross-Sectional Specifications
Scale: 1:2



General Specifications

Material: 6063-T3 Aluminum
Extrusions
Coating: Polyester Powder
Coating
Screws: Rust Resistant, Colored
Head

Notes: All components are punched and fabricated before polyester coating is applied

Drawing Number:
BYB-Res-Style5-A

Date:
03/24/10

Drawn By:
K. Klaus

Scale:
1/2 in. = 1 ft.

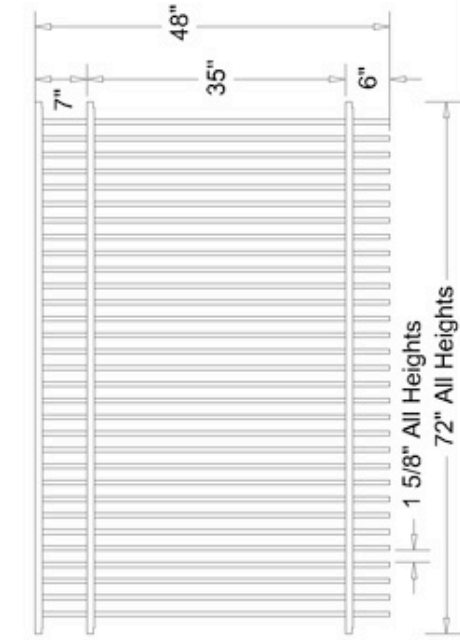
(Unless otherwise noted)

Backyard Borders

Style 5 Aluminum Residential Fencing Dimensional Specification

Revisions: Date & Description

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